

# 1MBI600VF-120-50

IGBT Modules

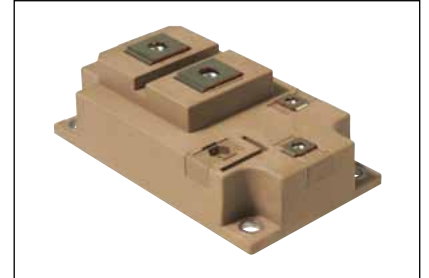
## IGBT MODULE (V series) 1200V / 600A / 1 in one package

### ■ Features

- High speed switching
- Voltage drive
- Low Inductance module structure

### ■ Applications

- Inverter for Motor Drive
- AC and DC Servo Drive Amplifier
- Uninterruptible Power Supply
- Industrial machines, such as Welding machines



### ■ Maximum Ratings and Characteristics

#### ● Absolute Maximum Ratings (at $T_c=25^\circ\text{C}$ unless otherwise specified)

| Items   | Symbols                               | Conditions | Maximum ratings         | Units            |   |
|---|---------------------------------------|------------|-------------------------|------------------|---|
| Collector-Emitter voltage                                   | $V_{CES}$                             |            | 1200                    | V                |   |
| Gate-Emitter voltage  | $V_{GES}$                             |            | $\pm 20$                | V                |   |
| Collector current   | $I_c$                                 | Continuous | $T_c=100^\circ\text{C}$ | 600              | A |
|   |                                       |            | $T_c=25^\circ\text{C}$  | 720              |   |
|   | $I_{c\ pulse}$                        | 1ms        | 1200                    |                  |   |
|   | $-I_c$                                |            | 600                     |                  |   |
|   | $-I_{c\ pulse}$                       | 1ms        | 1200                    |                  |   |
| Collector power dissipation                                 | $P_c$                                 | 1 device   | 4680                    | W                |   |
| Junction temperature  | $T_j$                                 |            | 175                     | $^\circ\text{C}$ |   |
| Operating junction temperature (under switching conditions) | $T_{jop}$                             |            | 150                     |                  |   |
| Case temperature  | $T_c$                                 |            | 125                     |                  |   |
| Storage temperature   | $T_{stg}$                             |            | -40~125                 |                  |   |
| Isolation voltage   | Between terminal and copper base (*1) | AC : 1min. | 2500                    | VAC              |   |
| Screw torque  | Mounting (*2)                         | -          | 6.0                     | N m              |   |
|   | Terminals (*3)                        | M4         | 2.0                     |                  |   |
|   |                                       | M6         | 5.0                     |                  |   |

Note \*1: All terminals should be connected together during the test.

Note \*2: Recommendable Value : 1.96-6.0 Nm (M5, M6)  
Grease type : Shin-Etsu Chemical Co.,Ltd "G-747"

Note \*3: Recommendable Value : 0.98-2.0 Nm (M4)  
Recommendable Value : 1.96-5.0 Nm (M6)

● Electrical characteristics (at T<sub>J</sub>= 25°C unless otherwise specified)

| Items                                | Symbols                            | Conditions  | Characteristics       |      |      | Units |   |
|--------------------------------------|------------------------------------|---|-----------------------|------|------|-------|---|
|                                      |                                    |   | min.                  | typ. | max. |       |   |
| Zero gate voltage collector current  | I <sub>CE(S)</sub>                 | V <sub>GE</sub> = 0V, V <sub>CE</sub> = 1200V   | -                     | -    | 4.0  | mA    |   |
| Gate-Emitter leakage current         | I <sub>GES</sub>                   | V <sub>CE</sub> = 0V, V <sub>GE</sub> = ±20V  | -                     | -    | 800  | nA    |   |
| Gate-Emitter threshold voltage       | V <sub>GE(th)</sub>                | V <sub>CE</sub> = 20V, I <sub>C</sub> = 600mA   | 6.0                   | 6.5  | 7.0  | V     |   |
| Collector-Emitter saturation voltage | V <sub>CE(sat)</sub><br>(terminal) | V <sub>GE</sub> = 15V<br>I <sub>C</sub> = 600A  | T <sub>J</sub> =25°C  | -    | 2.10 | 2.55  | V |
|                                      |                                    |   | T <sub>J</sub> =125°C | -    | 2.40 | -     |   |
|                                      |                                    |   | T <sub>J</sub> =150°C | -    | 2.45 | -     |   |
|                                      | V <sub>CE(sat)</sub><br>(chip)     |   | T <sub>J</sub> =25°C  | -    | 1.75 | 2.15  |   |
|                                      |                                    |   | T <sub>J</sub> =125°C | -    | 2.05 | -     |   |
| T <sub>J</sub> =150°C                | -                                  | 2.10  | -                     |      |      |       |   |
| Internal gate resistance             | R <sub>G(int)</sub>                | -   | -                     | 1.3  | -    | Ω     |   |
| Input capacitance                    | C <sub>ies</sub>                   | V <sub>GE</sub> = 0V, V <sub>CE</sub> = 10V, f = 1MHz   | -                     | 49   | -    | nF    |   |
| Turn-on time                         | t <sub>on</sub>                    | V <sub>CC</sub> = 600V, I <sub>C</sub> = 600A<br>V <sub>GE</sub> = ±15V, R <sub>G</sub> = 1.2Ω<br>T <sub>J</sub> =150°C, L <sub>S</sub> =35nH | -                     | 700  | -    | nsec  |   |
|                                      | t <sub>r</sub>                     |   | -                     | 250  | -    |       |   |
|                                      | t <sub>r(l)</sub>                  |   | -                     | 100  | -    |       |   |
| Turn-off time                        | t <sub>off</sub>                   |   | -                     | 900  | -    |       |   |
|                                      | t <sub>r</sub>                     |   | -                     | 100  | -    |       |   |
| Forward on voltage                   | V <sub>F</sub><br>(terminal)       | V <sub>GE</sub> = 0V<br>I <sub>F</sub> = 600A   | T <sub>J</sub> =25°C  | -    | 1.90 | 2.40  | V |
|                                      |                                    |   | T <sub>J</sub> =125°C | -    | 2.05 | -     |   |
|                                      |                                    |   | T <sub>J</sub> =150°C | -    | 2.00 | -     |   |
|                                      | V <sub>F</sub><br>(chip)           |   | T <sub>J</sub> =25°C  | -    | 1.70 | 2.15  |   |
|                                      |                                    |   | T <sub>J</sub> =125°C | -    | 1.85 | -     |   |
| T <sub>J</sub> =150°C                | -                                  | 1.80  | -                     |      |      |       |   |
| Reverse recovery time                | t <sub>rr</sub>                    | I <sub>F</sub> = 600A   | -                     | 270  | -    | nsec  |   |

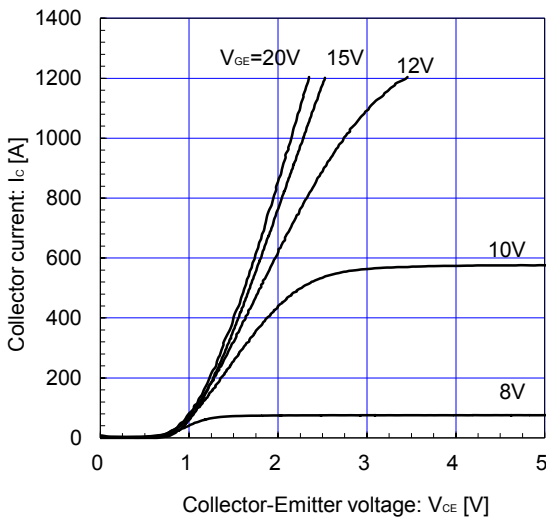
● Thermal resistance characteristics

| Items                                     | Symbols              | Conditions            | Characteristics |        |       | Units |
|---|----------------------|-----------------------|-----------------|--------|-------|-------|
|   |                      |                       | min.            | typ.   | max.  |       |
| Thermal resistance (1device)              | R <sub>th(j-c)</sub> | IGBT                  | -               | -      | 0.032 | °C/W  |
|   |                      | FWD                   | -               | -      | 0.055 |       |
| Contact thermal resistance (1device) (*4) | R <sub>th(c-f)</sub> | with Thermal Compound | -               | 0.0063 | -     |       |

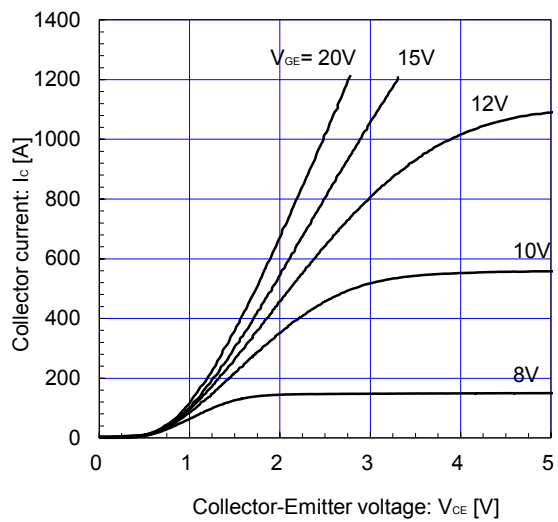
Note \*4: This is the value which is defined mounting on the additional cooling fin with thermal compound.

■ Characteristics (Representative)

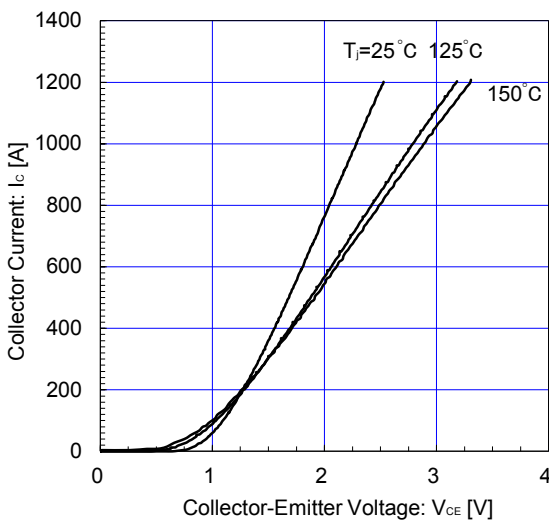
Collector current vs. Collector-Emmitter voltage (typ.)  
 $T_j = 25^\circ\text{C}$  / chip



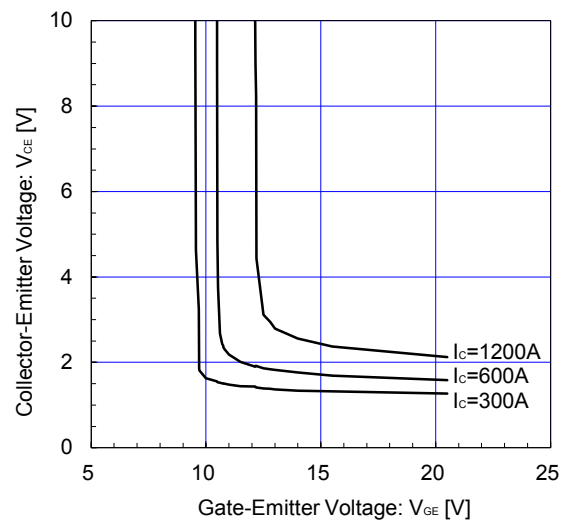
Collector current vs. Collector-Emmitter voltage (typ.)  
 $T_j = 150^\circ\text{C}$  / chip



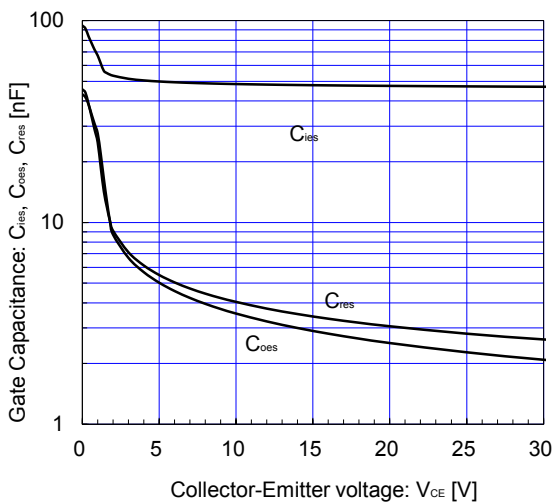
Collector current vs. Collector-Emmitter voltage (typ.)  
 $V_{GE} = 15\text{V}$  / chip



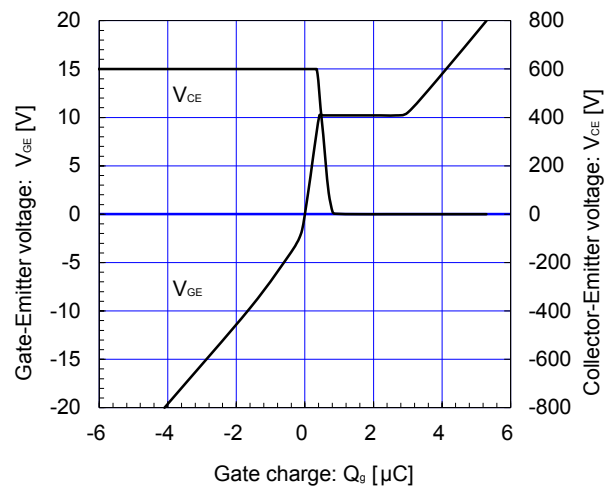
Collector-Emmitter voltage vs. Gate-Emmitter voltage  
 $T_j = 25^\circ\text{C}$  / chip



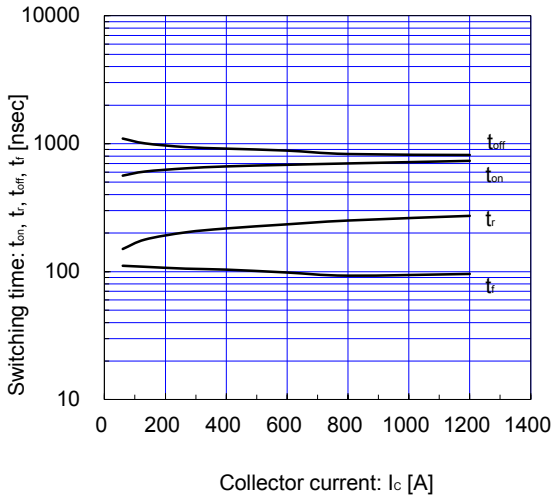
Gate Capacitance vs. Collector-Emmitter Voltage  
 $V_{GE} = 0\text{V}$ ,  $f = 1\text{MHz}$ ,  $T_j = 25^\circ\text{C}$



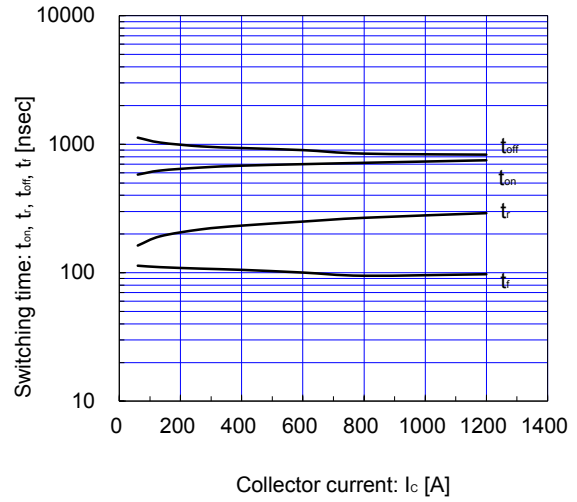
Dynamic Gate Charge (typ.)  
 $V_{CC} = 600\text{V}$ ,  $I_c = 600\text{A}$ ,  $T_j = 25^\circ\text{C}$



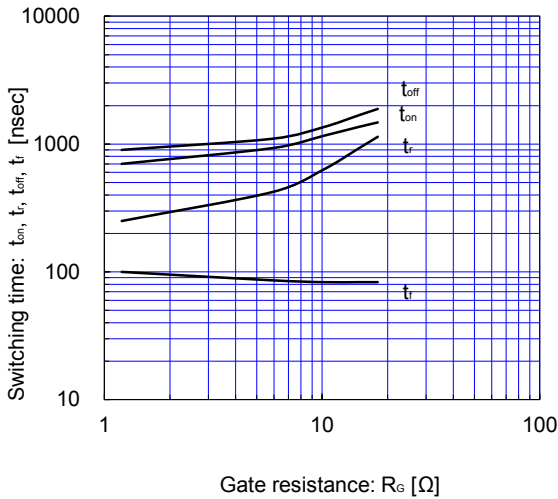
Switching time vs. Collector current (typ.)  
 $V_{CC}=600V, V_{GE}=\pm 15V, R_G=1.2\Omega, T_J=125^\circ C$



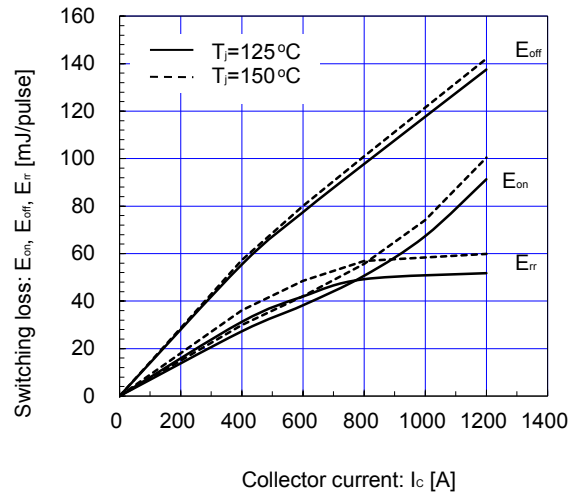
Switching time vs. Collector current (typ.)  
 $V_{CC}=600V, V_{GE}=\pm 15V, R_G=1.2\Omega, T_J=150^\circ C$



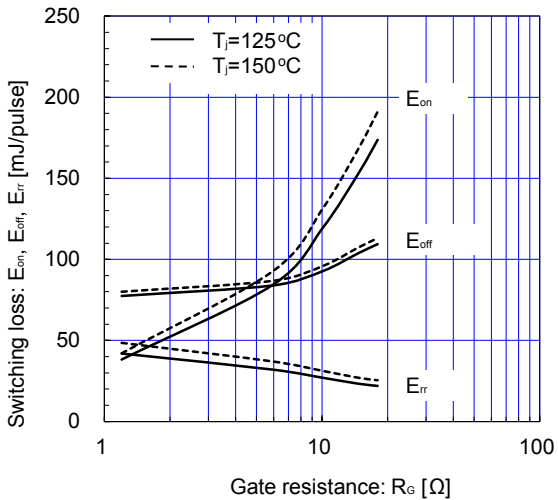
Switching time vs. Gate resistance (typ.)  
 $V_{CC}=600V, I_c=600A, V_{GE}=\pm 15V, T_J=125^\circ C$



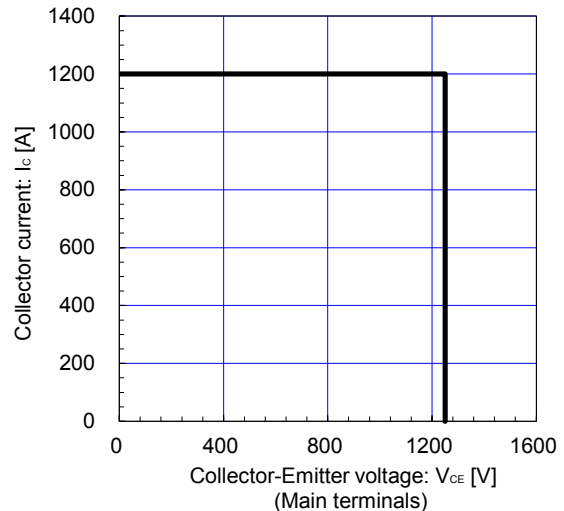
Switching loss vs. Collector current (typ.)  
 $V_{CC}=600V, V_{GE}=\pm 15V, R_G=1.2\Omega, T_J=125^\circ C$



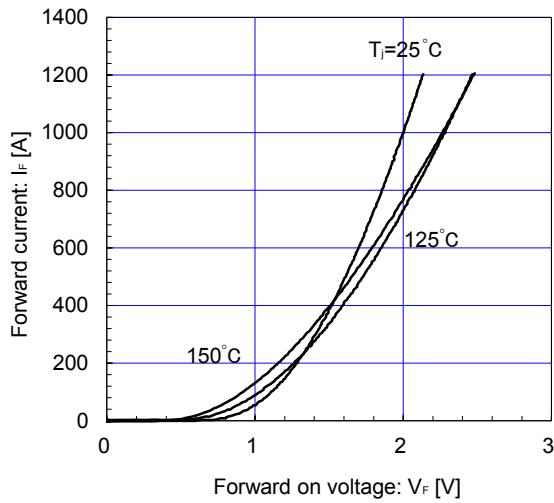
Switching loss vs. Gate resistance (typ.)  
 $V_{CC}=600V, I_c=600A, V_{GE}=\pm 15V, T_J=125^\circ C$



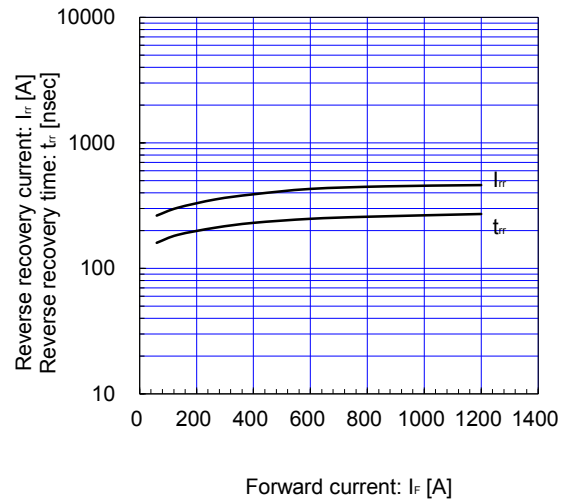
Reverse bias safe operating area (max.)  
 $V_{GE}=\pm 15V, R_G=1.2\Omega, T_J=150^\circ C, L_s=35nH$



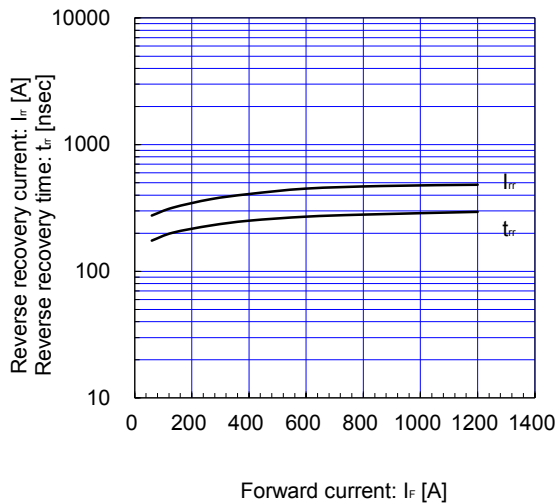
Forward Current vs. Forward Voltage (typ.)  
chip



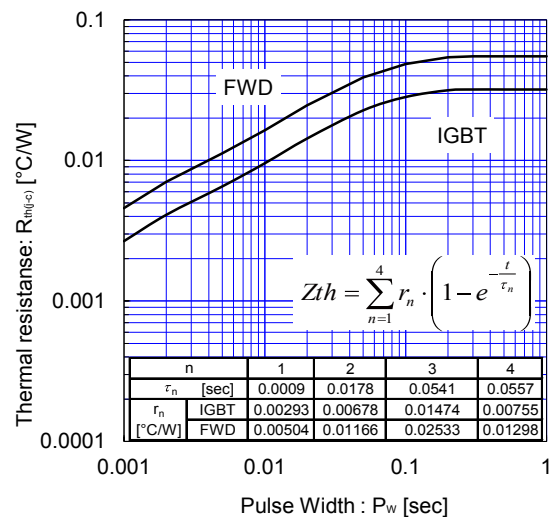
Reverse Recovery Characteristics (typ.)  
 $V_{CC}=600\text{V}$ ,  $V_{GE}=\pm 15\text{V}$ ,  $R_G=1.2\Omega$ ,  $T_J=125^\circ\text{C}$



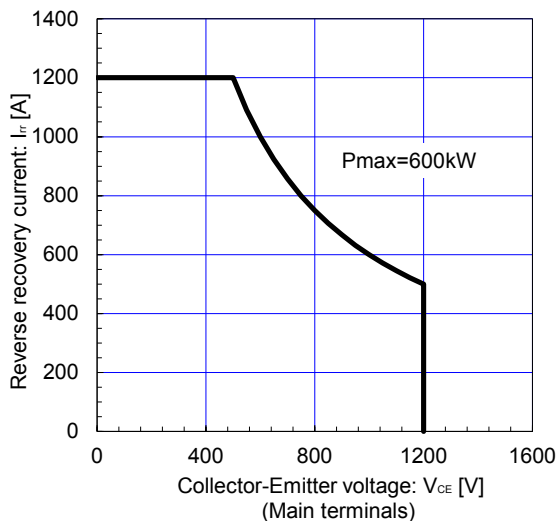
Reverse Recovery Characteristics (typ.)  
 $V_{CC}=600\text{V}$ ,  $V_{GE}=\pm 15\text{V}$ ,  $R_G=1.2\Omega$ ,  $T_J=150^\circ\text{C}$



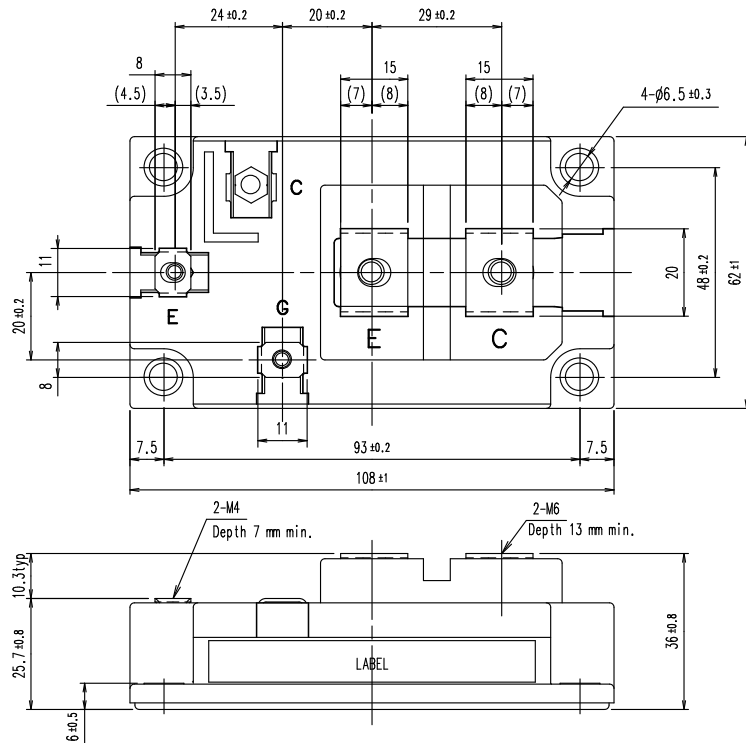
Transient Thermal Resistance (max.)



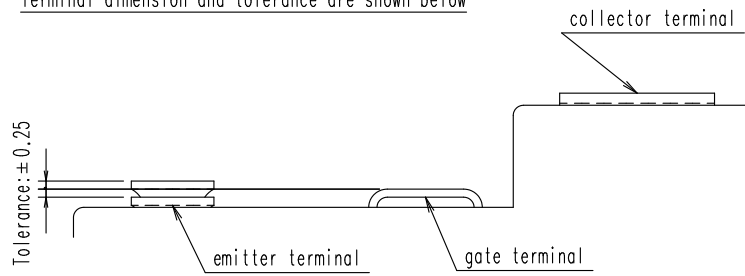
FWD safe operating area (max.)  
 $T_J=150^\circ\text{C}$



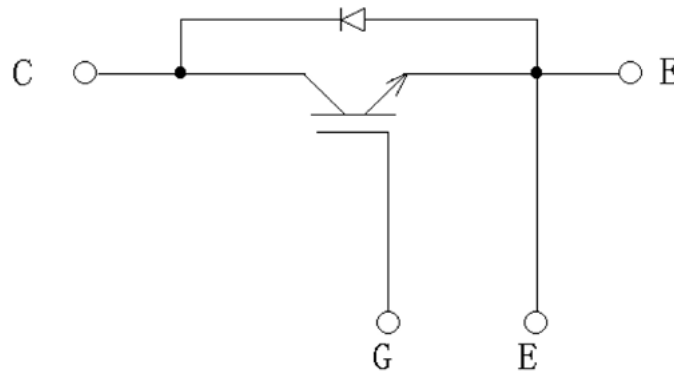
■ Outline Drawings(Unit:mm)



Terminal dimension and tolerance are shown below



■ Equivalent Circuit



**WARNING**

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